

STOCKTON STREET
MARLBORO LIGHTS KS REG S.P./& 6's-4's
PRODUCT CODE-0660/663-662

EFFECTIVE DATE: 2/23/84

ELLIS 602 DESCRIPTIVE

COPY

MACHINE TYPE	:	MRK 6/KDF2	
FILTER ROD LENGTH	:	108.0	MM
FILTER CIRCUMFERENCE	:	24.50	MM (LASER)
NUMBER UP	:	4	
PLUG LENGTH	:	27.0	MM
ROD R.T.D.	:	15.80	IN. H2O (TOTAL ENCAP)
PLUG R.T.D.	:	3.95	IN. H2O
PLASTICIZER	:	TRIACETIN PZ	05-600-A
APPLICATION PERCENT	:	8.00	% OF DRY WEIGHT
APPLICATION WEIGHT	:	5.56	GRAMS / 100 RODS
FILTER TOW	:	FT-107 (EASTMAN)	05-550-A
	:	FT-107 (CELANESE)	05-550-B
PLUG WRAP	:	DEXTER X485E; 26.5MM X 4000M	06-171-A
ANCHOR ADHESIVE	:	UPACO 6732 B	61-425-A
GLUE APPLICATION	:	TWO GLUE LINES	
LAP ADHESIVE	:	FULLER HM 8229CH	62-912-A
DRY WEIGHT	:	69.46	GRAMS / 100 RODS
DRY WEIGHT W/ GLUE	:	69.93	GRAMS / 100 RODS
WET WEIGHT W/ GLUE	:	75.49	GRAMS / 100 RODS

REASON FOR CHANGE : 6'S ADDED TO THIS SPECIFICATION

PREPARED BY:
APPROVED BY:

JOHN D. ELLIS
John D. Ellis
OPERATIONS SERVICES

DATE: 2/23/84
PREVIOUS: 10/31/83

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